

Work Order ID 129492

129492

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February-12-15 8:53:51 AM

Item ID: D2499 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Bracket
 Start Date: 2/12/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/12/15 Req'd Qty: 1.00 *1* Customer:
 Reference: re-paint *Rework*

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: *[Signature]* Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2499	Rev C								

150 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00

150

Powdercoat

Powder Coating

Memo

0.00

PULL FROM TRIAL FIT:
1 X D2499 B129351

SCUFF LIGHTLY
REPOWDER COAT PER DRWG, PER QSI005

11/27/08
*****START TIME:

8:55 OVEN TEMPERATURE: *320°* FINISH
TIME: *9:05*

1 / 15-2-19 **DAS 34 9-89**

160 QC3- Inspect Part Finish 0.00

160

QC

Quality Control

Memo

0.00

1/x **DAS 28 9-89** **FEB 20 2015**

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 Required Date: 2/12/15 Req'd Qty: 1.00 *1* Customer:
 Reference: re-paint

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <u>St527</u>	0.00							
170									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

DAS
 FEB 21 2015 05:59
 15/2/23
 2-23

Picklist Print

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Parent Item: D2499

D2499

Parent Item Name: Mounting Bracket

Start Date: 2/12/15

Required Date: 2/12/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A00.06.26Removed P/O for powder coat EC
IPP C Rev C dwg 07-09-25 DD verified by EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2499

Manufactured

No

Each

10.0000

1

D2499

15-2-19

D2499

Mounting Bracket

Location

Loc Qty

Loc Code

ST472

9

103021

8

55745

1

ST527

1

129351

1

1

010129492

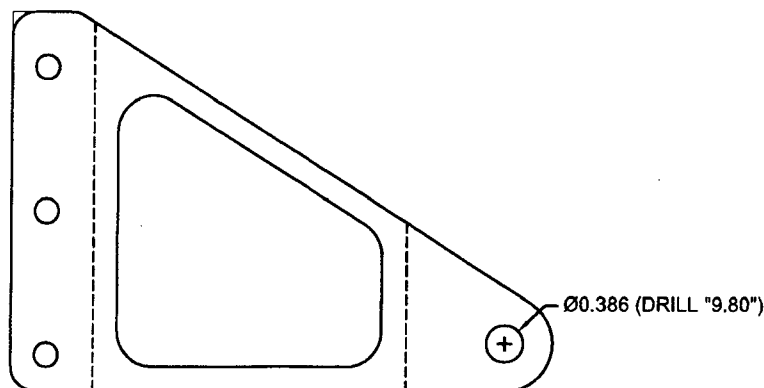
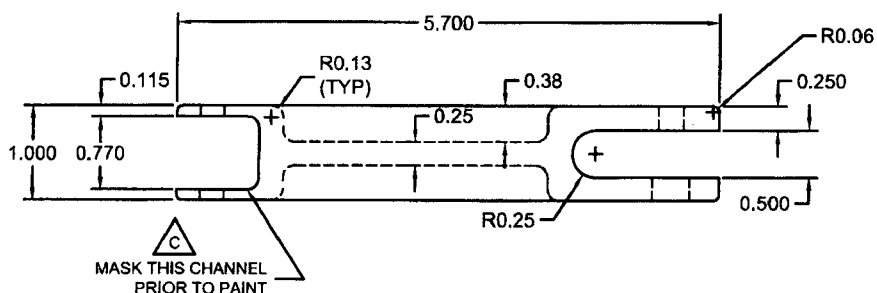
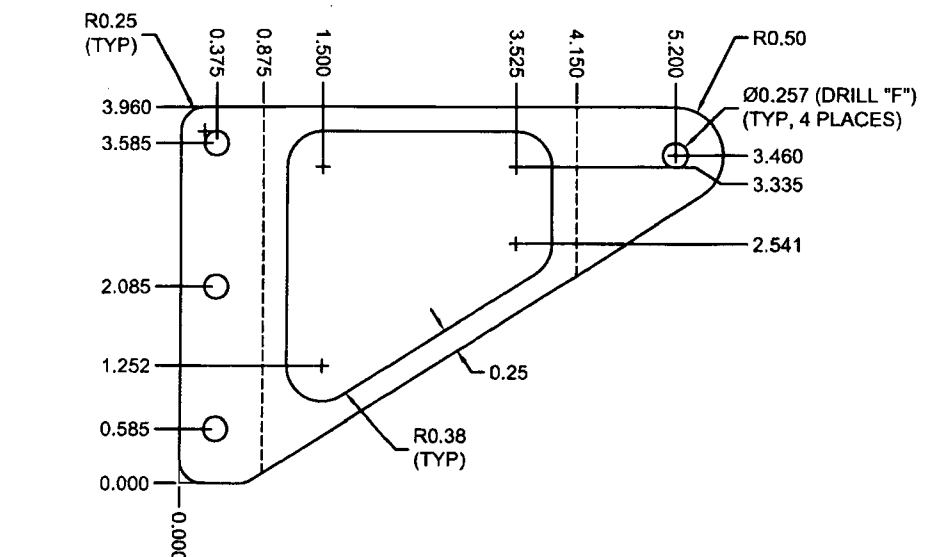
RELEASED

07-08-29

D2499 MOUNT

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2499" USING FINE
POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.65 lbs



C	- ADDED MASKING DETAIL - DUE TO TIGHT FIT WHEN INSTALLED ON BASKET - ADD MASKING STEP TO ESTIMATE	DC	07.07.25
B	CHANGE HOLE DIA TO .386	KH	95.12.06
A	NEW ISSUE	BW	95.11.09
REV.	DESCRIPTION	BY	DATE
DESIGN	B WILLIAMS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	SC	DRAWING NO.	REV. C
MFG. APPR.	SC	D2499	SHEET 1 OF 1
APPROVED	SC	TITLE	SCALE
DE APPR.	SC	MOUNT	1:2
DATE	07.07.25	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	